



Photovoltaic System Certification Process

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Program Director PV Test and Certification Department

July 9, 2014







Florida Solar Energy Center

A Research Institute of the University of Central Florida









General Overview

- Energy institute of the State of Florida
 - Largest and most active in nation
 - 25+ year history of research and training excellence
- Approximately 130 staff
 - 80 professionals
 - 35 technical support and clerical staff
 - 15 graduate student assistants







FSEC Program Areas

- High-Performance Buildings
- Solar Thermal Systems
- Photovoltaics
- Testing & Certification
- Hydrogen and Fuel Cells
- Education and Training
- Electric Vehicle Transportation Center







Education & Training









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 Home Energy Ratings (HERS)
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 - HVAC system sizing
 - Pollution analysis
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Solar Test and Certification at FSEC

- Florida law requires FSEC to develop and promulgate standards for solar energy systems (§377.705(4)(a), FS)
- Charged with establishing criteria for evaluating the performance of solar energy systems (§377.705(4)(b), FS)
- Requires that all solar energy systems sold or manufactured in Florida meet those standards
- "Such standards shall ensure that solar energy systems manufactured or sold within the state are effective and represent a high level of quality of materials, workmanship, and design"







Solar Test and Certification at FSEC

- Standards developed put into effect by FSEC are subject to rulemaking under the Florida Administrative Procedures Act (Chapter 120, FS)
- This process requires notice to interested parties, workshops, and hearings in order to assure the standards are developed with industry input and consensus to the extent possible.
- The standards are then adopted by reference in the Florida Administrative Code (FAC) Rule Chapter 6C7-8
- There are no provisions for enforcement by FSEC







System Electrical

- Some lack of familiarity with NEC Article 690 by code officials, installers and design professional
 - Relatively new article
 - Frequent changes and additions initially
 - Relatively few installations in Florida
- Specific areas with frequent questions
 - DC rated equipment and components versus AC ratings
 - Temperature requirements (above 30°C)
 - Grounding, bonding, lighting protection confusion
 - Conduit types and applications
 - Labeling

epa9tment of Energy

- Disconnect requirements
- Adequate schematic drawings for permitting and installation





FSEC System Certification Process

- Process
 - Review PV system electrical plans
 - Verify UL listed components are used
 - Ensure code compliant electrical design of PV systems
 - Verify basic performance expectations
- Intent
 - Consumer protection
 - Safety
 - Value to owners, installers, and inspectors







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prehensive and legible three line electrical diagram accurately representing the complete PV system must be submitted in PDF file format, is the most important document considered in the review, please check that it includes the following minimum requirements before submission Manufacturer and model number of all PV modules, inverters, charge controllers, and batteries The size, type, and maximum run length of all conductors PV module wiring PV module equipment grounding System grounding Battery wiring (if applicable) The size/rating and location of all overcurrent protection devices (e.g. fuses and circuit breakers) The rating and location of all disconnects Point of connection to the utility (if applicable) Compliance with National Electric Code

submit the following required documentation in PDF file format with your application:

- Electrical schematic (as detailed above)
- Manufacturer's data sheet for all PV modules
- Manufacturer's data sheet for all inverters
- Manufacturer's data sheet for charge controller (if applicable)
- Manufacturer's data sheet for batteries (if applicable)

ompleted application and documentation must be E-mailed in PDF file format to pvsystem@fsec.ucf.edu. If the Submit button below does not work with prowser, save this application to your computer and then fill it out using Adobe Acrobat Reader (available at http://get.adobe.com/reader/).

ot send payment until an invoice has been received. After an application packet is received and passes a basic check for completeness, FSEC will return roice by E-mail. Payment of the non-refundable certification fee is required to start the design review process. To ensure proper credit, the invoice number be referenced on any form of payment. The fee schedule is available at: http://www.fsec.ucf.edu/en/publications/pdf/PV Test Cert Fees.pdf

receipt of the completed application, all data sheets, the electrical schematic, and full payment, a response will be provided within twenty business days cluding holidays or any other days during which FSEC is closed.) The response time starts anew upon each submitted revision.

Submit

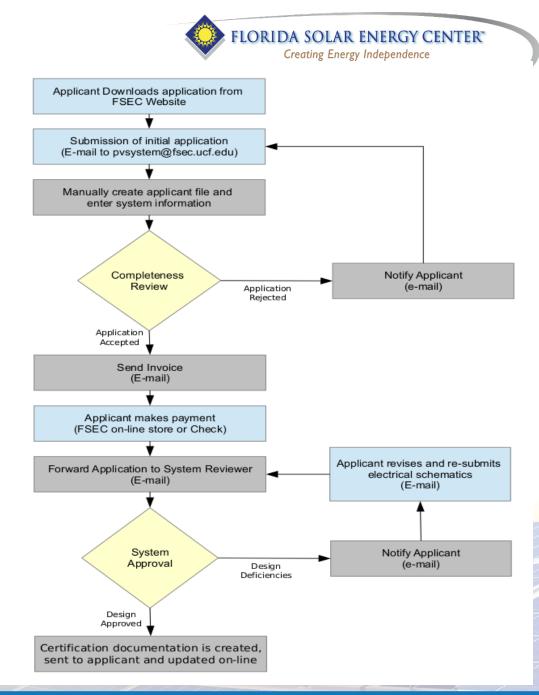
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Certification Process

- Multiple steps involving frequent communication with the applicant
- Currently the process is all electronic by utilizing pdf applications, e-mail communicatio and data entry.







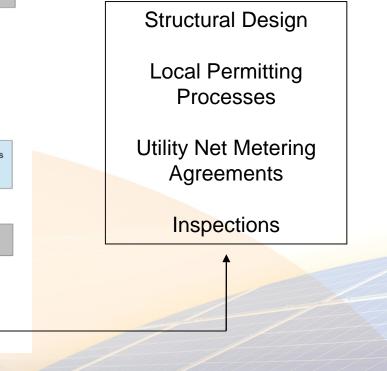
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Certification Process

- Applicant Downloads application from FSEC Website Submission of initial application (E-mail to pvsystem@fsec.ucf.edu) Manually create applicant file and enter system information Completeness Notify Applicant Review (e-mail) Application Rejected Application Accepted Send Invoice (E-mail) Applicant makes payment (FSEC on-line store or Check) Applicant revises and re-submits Forward Application to System Reviewer electrical schematics (E-mail) (E-mail) System Notify Applicant Approval (e-mail) Design Deficiencies Design Approved Certification documentation is created. sent to applicant and updated on-line
- This only accounts for the FSEC certification of electrical designs
- Several additional steps from the contractor are still required for system approval







System Design Approval

- FSEC certification ensures NEC compliant design that performs as expected.
- CRITERIA FOR SYSTEM DESIGN (ELECTICAL) APPROVAL
 - Module specifications, array design and inverter compatibility
 - Wire type, gauge, lengths
 - Conduit type, size, lengths
 - Voltage sizing, voltage drop
 - Disconnect rating, location
 - Overcurrent protection rating, location
 - Combiner/junction box rating, location, NEMA rating
 - Grounding type, placement, wire gauge
 - Appropriate ground fault protection
 - Service panel requirements
 - Appropriate markings and labels







FSEC Experience

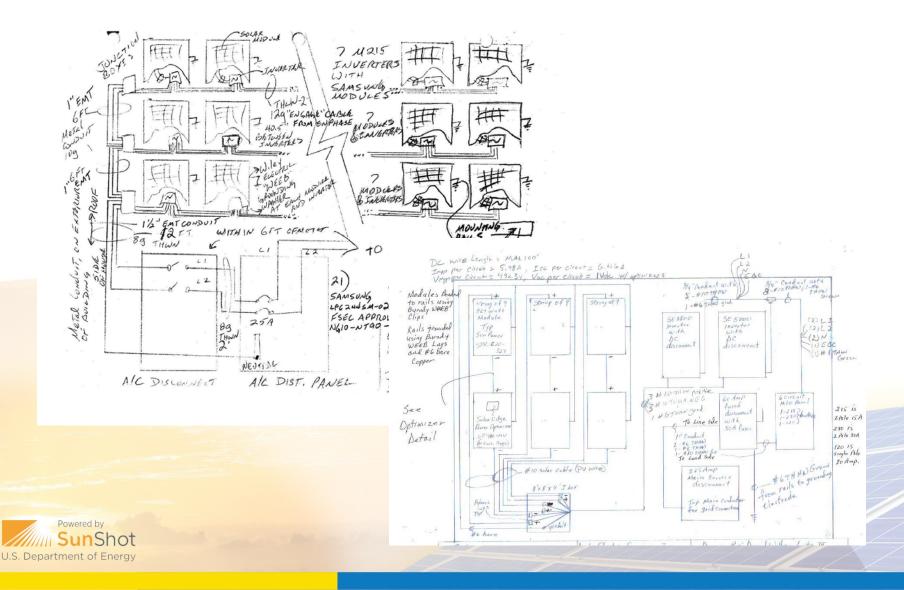
- Wide variety of electrical schematics submitted
- Variations in layout, symbols, notation, etc.
- Often requires several interactions between the system reviewer and the applicant to arrive at a complete and code compliant design.
- A more standardized electrical schematic will streamline both the certification, permitting and inspection processes.







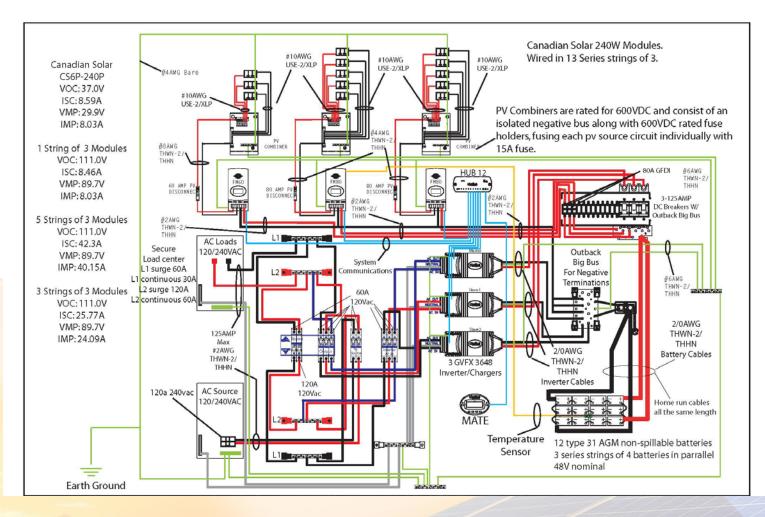
Sample Electrical Diagrams





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Varying Complexity





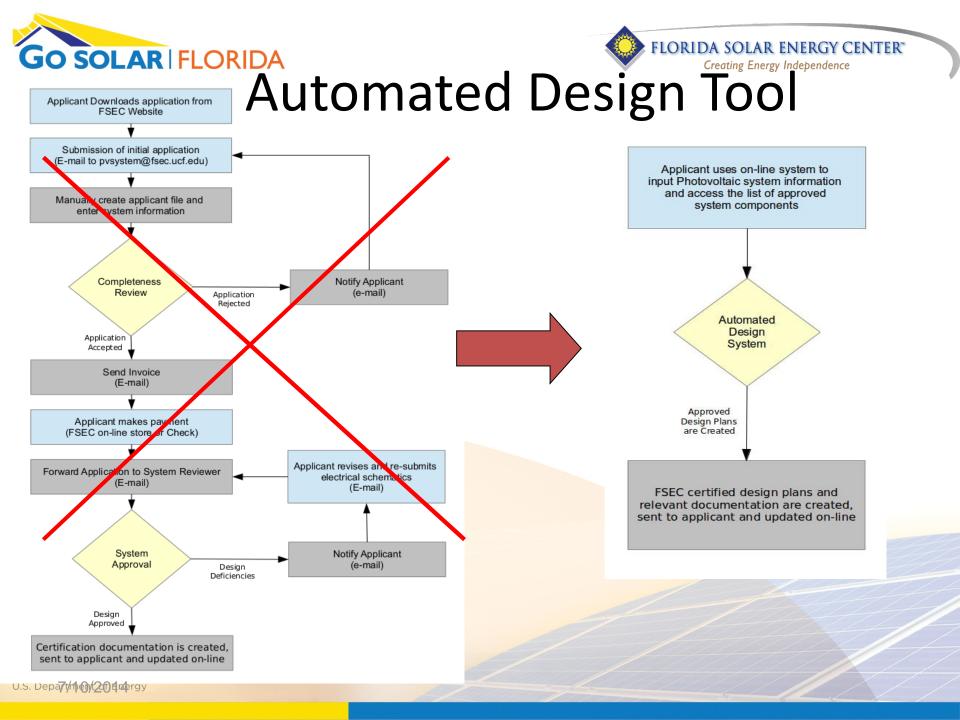




Automated Design Tool

- Our goal is to develop design software in which the applicant can input system information, design requirements, choose from a database of approved components (modules, inverter, etc.), and receive a set of custom plans.
- All design aspects will be calculated using the NEC, FL Building Code, ASCE 7, and all relevant code requirements.







Electrical Code Compliance





Solar America Board for Codes and Standards EXPEDITED PERMIT PROCESS FOR PV SYSTEMS A Standardized Process for the Review of Small-Scale PV Systems Bill Brooks

Bill Brooks Brooks Engineering

Expedited Permit Process for PV Systems A Standardized Process for the Review of Small-Scale PV Systems

Study Report Overview

This fact sheet summarizes the findings and recommendations of a new study report from the Solar America Board for Codes and Standards (Solar ABCS)., Expedited Permit Process for PV Systems – A Standardized Process for the Review of Small-Scale PV Systems. The permit process presented in this report was created to meet the needs of the growing, small-scale photovoltaic (PV) market in the U.S. and is applicable nationwide. It takes advantage of the many common characteristics inherent in most of the small-scale PV systems installed to day to streamline both the application and award of permits.

This study report describes a process that has advantages throughout the permitting cycle. Use of this process simplifies the technical requirements for PV contractors submitting the application for construction of a new PV system while also facilitating the efficient review of the application's electrical and structural content by the local jurisdiction awarding the permit.

Key Findings

Local jurisdictions are responsible for establishing the permitting requirements for new PV system construction and installation in their territory. While jurisdictions everywhere share most of the same challenges in ensuring the safety of new PV systems, inexperience with PV has led many to implement unnecessarily complex and inconsistent permitting procedures. In these cases, barriers of time and expense brought about by requiring multiple departments to review the same application severely inhibit the timely and efficient construction of new PV systems.

At the same time, the majority of residential-sized PV systems installed in the United States share many similarities of design. It is the similarity and commonality of these designs that would allow for a nationally standardized expedited permit process for small-scale PV systems.

Solar ABCs Recommendation

The solution is to begin with a consistent starting point and using the nationally standardized Expedited Permit Process. Jurisdictions can be assured that they are consistent in their application of codes and standards. Contractors can also be assured that the requirements for permitting will not vary dramatically among jurisdictions. Both of these assurances result in safe, cost effective installations and accelerate PV technology use.

The term "expedited permit process" refers to an organized permitting process by which a majority of small PV systems can be permitted quickly and easily. It is not intended to apply to all types of PV systems. The primary need and use for this process is for systems of less than 15kW maximum power output. The expedited permit process is intended to simplify the structural and electrical review of a small PV system project and minimize the need for detailed engineering studies and unnecessary delays.

The majority of PV systems installed in the U.S. meet the elegibility requirements outlined in this process and will benefit from the

www.solarabcs.org





Standard Design Plans

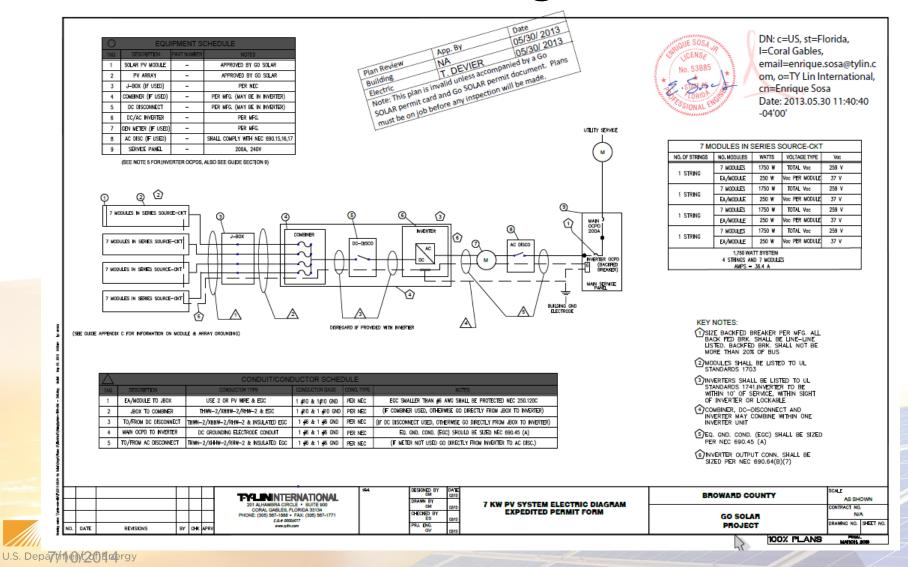
- Standardizing the way in which plans are constructed with consistency in layout, notations, and symbols
- This will reduce the time required to read and understand system design plans.
- Potential for faster approval processes and inspections.
- Produce electrical diagrams that allow for simple and straight forward inspection process
- Creation of a single database for all certified PV components.





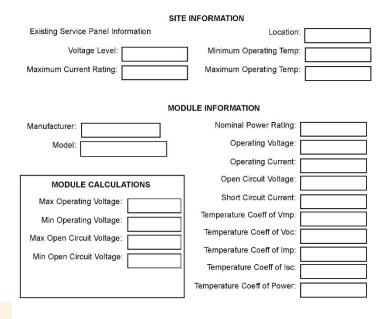


Standard Design Plans

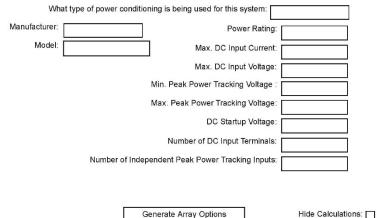








INVERTER INFORMATION











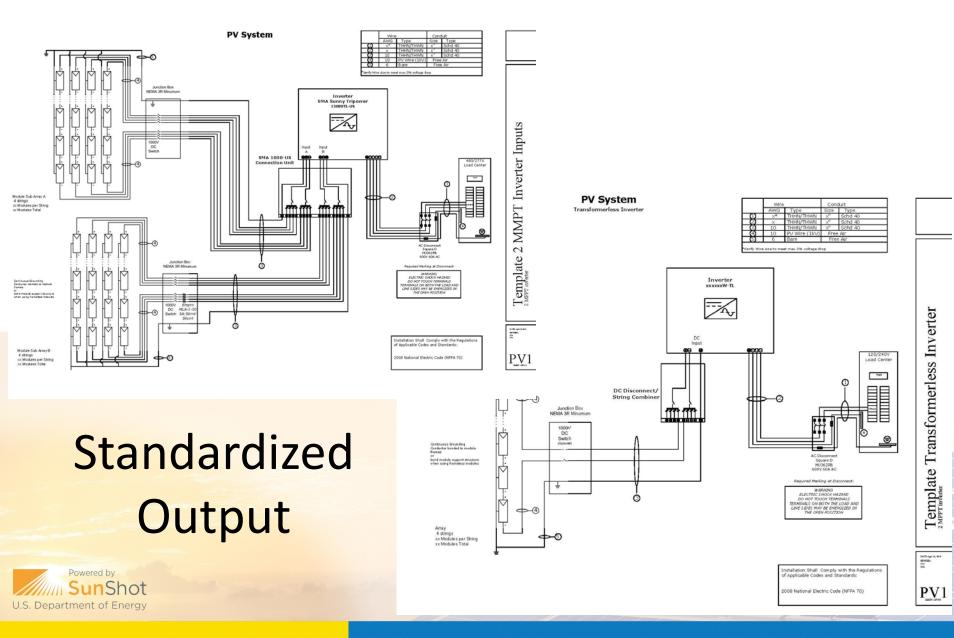
Design Tool Calculations

User Input	Process Flow	Calculations	Output
Site Information			
Location	Identify Operational Temperature Conditions		
Service Panel Voltage Level	Limit Inverter Selection		
Service Panel Max Current Rating	Limit System String Sizing Options		
System Design Questions			
Power Conditioning System (Inverter/Micro-inverter)	Limit Module and Inverter Selections		
Module Selection 1. Manufacturer 2. Model	Extract module specification from database		
Inverter Selection 1. Manufacturer 2. Model	Extract Inverter specification from database		
Abbreviation list		Calculate minimum and maximum operating parameter	
T _{MN} – Minimum Operating Terr T _{MAX} – Maximum Operating Ter	mperature (°C)	$(\beta_{_{VOC}} \times (25 - T_{_{MBV}})) \times MV_{_{OC}}$	Maximum Module Open Circuit Voltage
MP_{MP} – Module Operating Pow MV_{MP} – Module Operating Volt	age (V)	$(\beta_{_{VMP}} \times (T_{_{MAX}} - 25)) \times MV_{_{OC}}$	Minimum Module Operating Voltage
MI _{MP} – Module Operating Curre MV _{oc} - Module Open Circuit V			•
MI _{sc} – Module Short Circuit Cu			
β_{VOC} - Temperature Coefficient of β_{VMP} - Temperature Coefficien			-













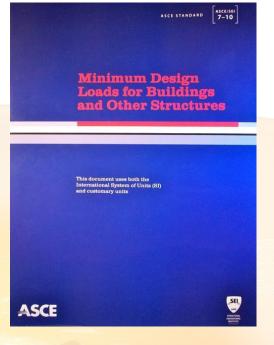
Automated Design Tool

- The expected users are residential/small commercial photovoltaic installers.
- The system will produce code compliant plans that are easily understood and include all required notations.
- The system will be maintained to accommodate code changes and updates.
- Requires feedback from code officials during development and buy-in for implementation.





Wind Loads and Structural Code Compliance





Solar America Board for Codes and Standards WIND LOAD CALCULATIONS FOR PV ARRAYS Stephen Barkaszi, P.E. Florida Solar Energy Center

> Colleen O'Brien, P.E. BEW Engineering



Wind Load Calculations for PV Arrays

Study Report Overview

This fact sheet summarizes the findings and recommendations for the Solar America Board for Codes and Standards (Solar ABCs) Study Report, *Wind Load Calculations for PV Arrays*

Today's photovoltaic (PV) industry must rely on licensed structural engineers' interpretations of various building codes and standards to design PV mounting systems able to withstand windinduced loads. However, the safety and sufficiency of structural attachments for PV arrays are not adequately addressed within any codes or standards. The result is a diversity of code interpretations from different individuals and groups, often yielding different design loads for the same design specifications.

This report provides sample calculations for determining wind loads on PV arrays based on *ASCE Standard 7-05*. The report focuses on application of PV arrays mounted parallel to the roof slope and relatively close (3 to 6 inches) to the roof surface. The report does not address other array configurations or buildingintegrated PV.

Key Findings

It is necessary to evaluate equipment and attachment methods to ensure that PV equipment will remain attached to structures during windstorm events and that the additional loads or load concentrations produced during these events do not exceed the structural capacity of the building. *ASCE Standard 7-05* is the standard for evaluating wind forces on structures, but it does not provide sufficient guidance to the design professionals and code officials to assess wind loads on PV installations.

This lack of guidance creates obstacles for the PV industry. The resulting problems include frustrated installers, dissatisfied customers, and wind-related structural failures. In addition, uncertainty about what constitutes a safe and secure installation for a given wind load can slow or stop the approval process for PV installations and complicates the training of code officials.

PV modules and arrays present a unique design challenge in high wind regions. Eventually, codes and standards will be updated to address the mounting of PV arrays to rooftops thus eliminating potential barriers to market development in high wind regions.

In the meantime, this report provides design guidance including sample calculations for determining the wind loads on PV arrays based on the recognized methods of ASCE Standard 7-05.

Solar ABCs Recommendations

- Base the structural design of roof-mounted PV systems on the ASCE Standard 7-05 as follows:
 - a. Section 6.5.12.2, main wind-force resisting system (MWFRS), is the recommended starting point for designing the PV mounting structure, with the PV module oriented above and parallel to the roof surface.





Guidance is Lacking

Frustration, uncertainty, inconsistency, and gross negligence will result from the current lack of guidance.

ASCE 7 does not currently address solar equipment





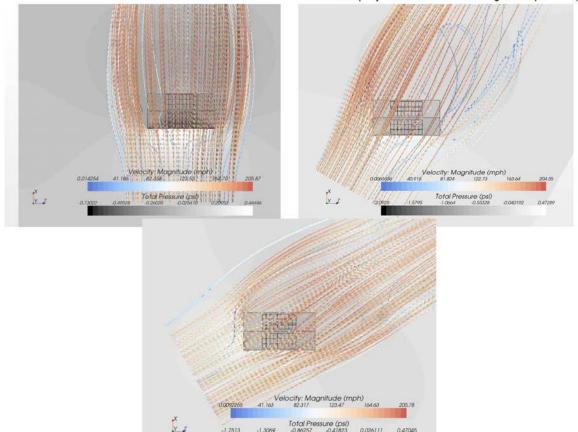




Computational Fluid Dynamics Model



Award Number: DE-SC0010161 Project Title: "Real-time POD-CFD Wind-Load Calculator for PV Systems" Company Name: Central Technological Corporation (CENTECORP)



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-0.41823

0.026111 0.47045

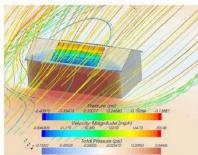




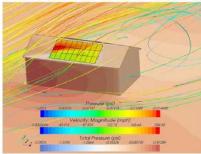


Wind Load Calculator





Award Number: DE-SC0010161 Project Title: "Real-time POD-CFD Wind-Load Calculator for PV Systems" Company Name: Central Technological Corporation (CENTECORP)



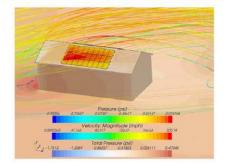


Figure 7: Streamlines colored by velocity and pressure contour plot of panel assembly, roof, and ground. Configurations are: 0° (Top Left), 30° (Top Right), 60° (Bottom). 3D view.

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A web-based calculator which utilizes Computational Fluid Dynamics (CFD) and Proper Orthogonal Decomposition (POD)



Wind loading calculations for structures are currently performed according to the ASCE 7 standard. The values in this standard were calculated from simplified models which do not account for turbulence generation and dissination. 3D effects, as well as minor effects. Attempts to apply this standard may lead to significant design errors as wind loads are incorrectly estimated

A real time response framework based on the Proper Orthogonal Decomposition (POD) method is used to provide a solution that would not only take advantage of the great detail and accuracy of a grid-converged 3D CFD analysis, but also calculates in real-time the loads that result from wind-induced drag and lift force on PV

The key is to generate before-hand an off-line extensive set of solutions using CFD within our defined design space (various modules sizes, wind speed, topog raphy, roof dimension and pitch etc.) and store them in a database.



The web-based wind-load calculator would then access the database of known solutions, and generate in real-time an approximated solution by means of the POD method, which

Because the POD method can produce a low-order approximation of the solution field with minimal loss of accuracy and fidelity, it serves as a reliable, fast and accurate

web-based calculator. In addition. The POD algorithms

tablets while allowing for 'true' real-time prediction of design parameters.

can be thought of as a multifaceted interpolation that preserves the physics of the problem.

response surface within the design space than can enable a real-time

rely uniquely on algebraic manipulation of previously gener-ated field data, the entire POD modelling framework can be implemented in modest atforms such as laptops and





Centecorp

By Ryan S. Gri Director and Sr. Program

TOOL BENEFITS

installed cost of solar energy systems by 75%

suggest proper hardware configuration by calculating wind-loads in real time for any solar system design.









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		on use the "Lat/Long Finder eve a latitude and longitude.			Sup	port this site			

Windspeeds are site-specific for the GPS coordinates provided and are found by interpolation to the nearest 1-mph.



New App-Calculate Wind Pressures







Search Results

Latitude: 28 3643 Longitude: -80.6086

ASCE 7-10 Wind Speeds (3-sec peak gust MPH*):

Risk Category I: 137 Risk Category II: 148 Risk Category III-IV: 159 MRI** 10 Year: 83 MRI** 25 Year: 99 MRI** 50 Year: 110 MRI** 100 Year: 121

ASCE 7-05: 127 ASCE 7-93: 98

*MPH(Miles per hour) **MRI Mean Recurrence Interval (years)

Users should consult with local building officials to determine if there are community-specific wind speed requirements that govern.





Map data ©2014 Google Imagery ©2014 | Terms of Use | Report a map error



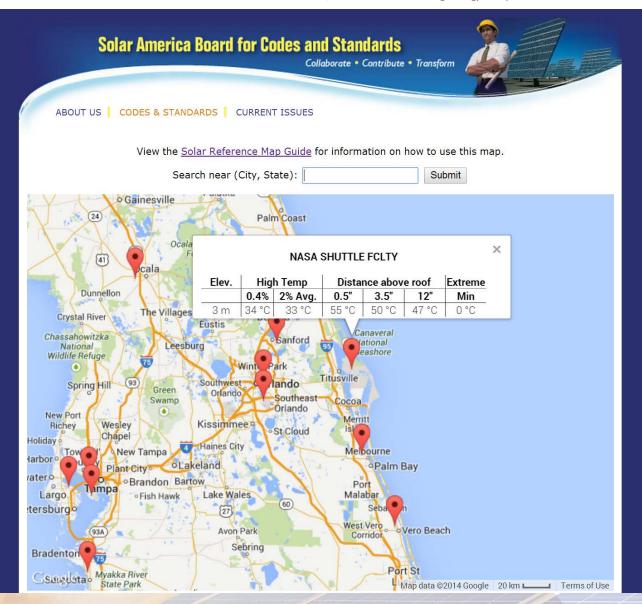
FLORIDA SOLAR ENERGY CENTER Creating Energy Independence

Solar ABCS Temperature Map

Input:

Zip code Output: Electrical design parameters

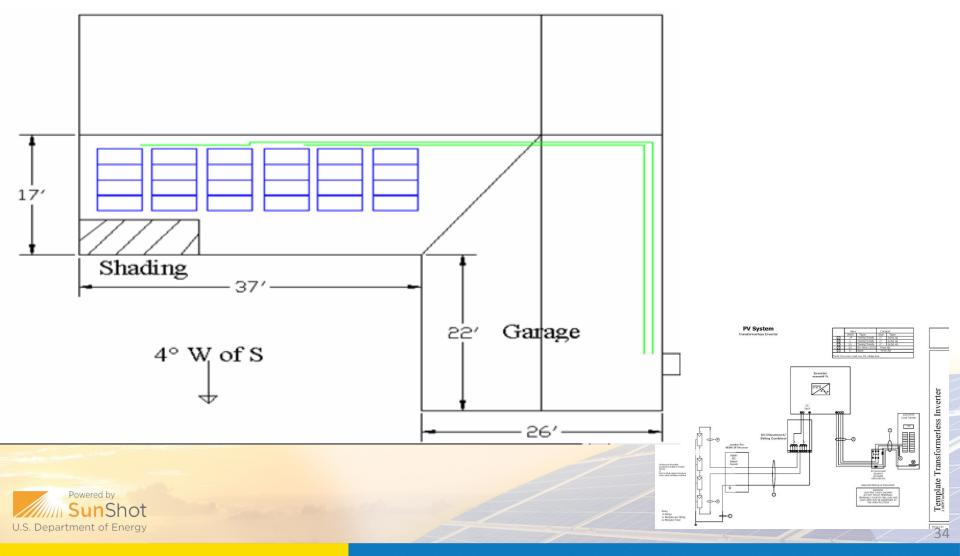








Array Layout Sketch







Automated System Design Tool Limitations







Roof Types



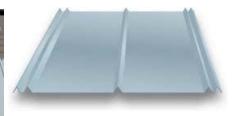


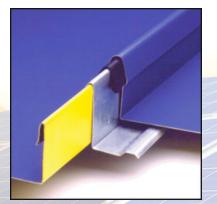






Source: Quick Mount PV





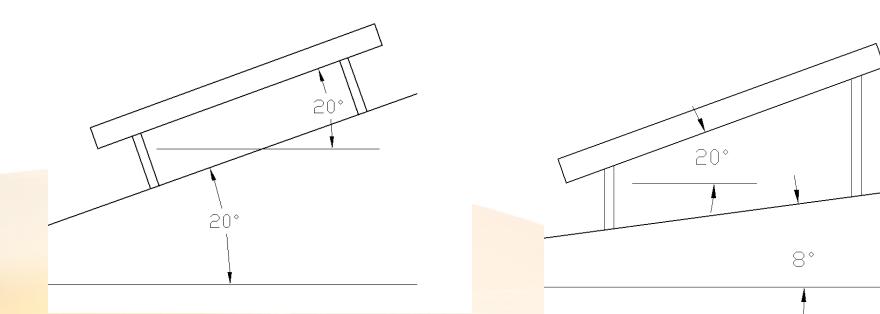






PV Arrays on Rooftops

Two general categories for roof mounted PV arrays



1) Above and parallel to the roof plane

2) At a tilt relative to the roof plane





Design Loads

- UL 1703 describes the structural loading tests for PV modules
- Minimum design load
 30 psf* 1.5 = 45 psf
- The Design Load can be greater if specified by the manufacturer

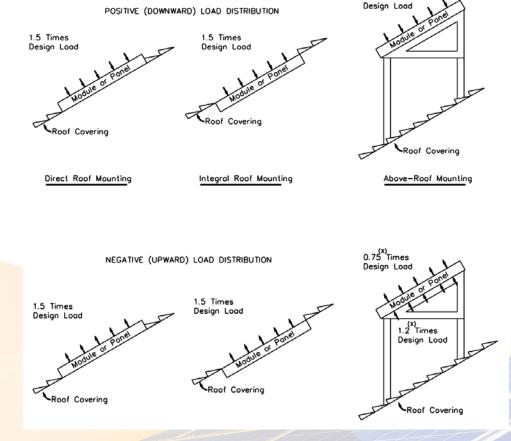


Figure 41.1

Load application

Figure from UL 1703 Test Standard



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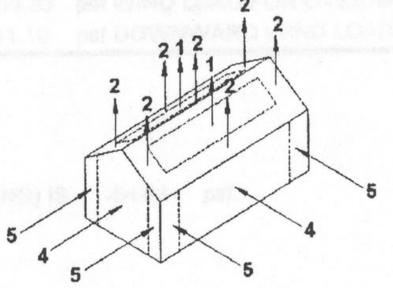
1.5 Times





Net Design Wind Pressures

- Roof Component and Cladding design pressures can exceed 100 psf
- Upward (negative) design pressures typically exceed the downward (positive) for components and cladding
- 50 psf meets requirements for 100 mph wind zones
- May be exceeded in 100+ mph wind zones
- Arrays should be installed in the interior zone of the roof to minimize the wind loading



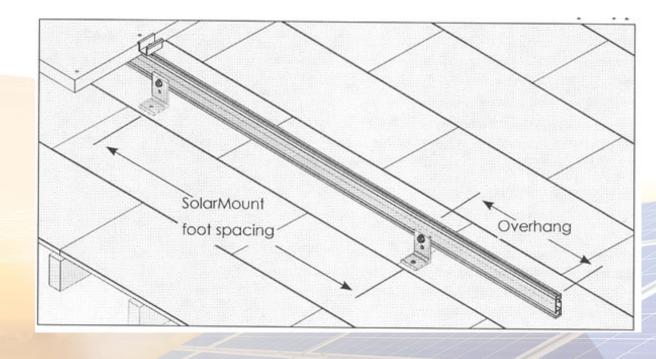






Mounting Hardware

- Array mounting rails and attachments transfer loads from the modules to the structure
- Loads can be concentrated and may exceed the design strength of structural members if installed incorrectly









Module Attachment Hardware



Roof Attachment with lag screw

Attachment for rack

Rack for the Array

Hardware to attach the modules to the rack







Building Integrated PV Limitations







Rooftop PV Array Installation Process







Pilot Hole for Truss

- A pilot hole should be drilled to prevent splitting the wood.
- The drill bit used should be 50-75% of the shaft diameter of the lag screw.
- For softer wood use a smaller pilot hole; for harder wood use a larger one.









Attachment to Trusses

• High-quality, roof-compatible caulk should be applied before attaching the mounts to roof









Attaching the Array Rack

- Additional piece provides a point of attachment for the aluminum rack
- Aluminum rack is then placed over the bolts protruding from the mounting hardware.







Rack and J-Box

• Making sure module J-box doesn't hit the rack







Securing Rack in Place

• Once the rack distance has been determined, the rack can be fastened to the roof attachments.







Module Fasteners

• Special assemblies are then used to attach the modules to the rack.

These assemblies slide in the groove at the top and bottom of the rack and clamp the aluminum frame of the module in place.



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Attaching the Modules

 The aluminum frame of the modules then slips under the clamps and are secured with a bolt and socket wrench.







Wiring Modules Together

 Once the array is installed, the modules can then be wired in series using the quick connects provided with each module.



Questions?